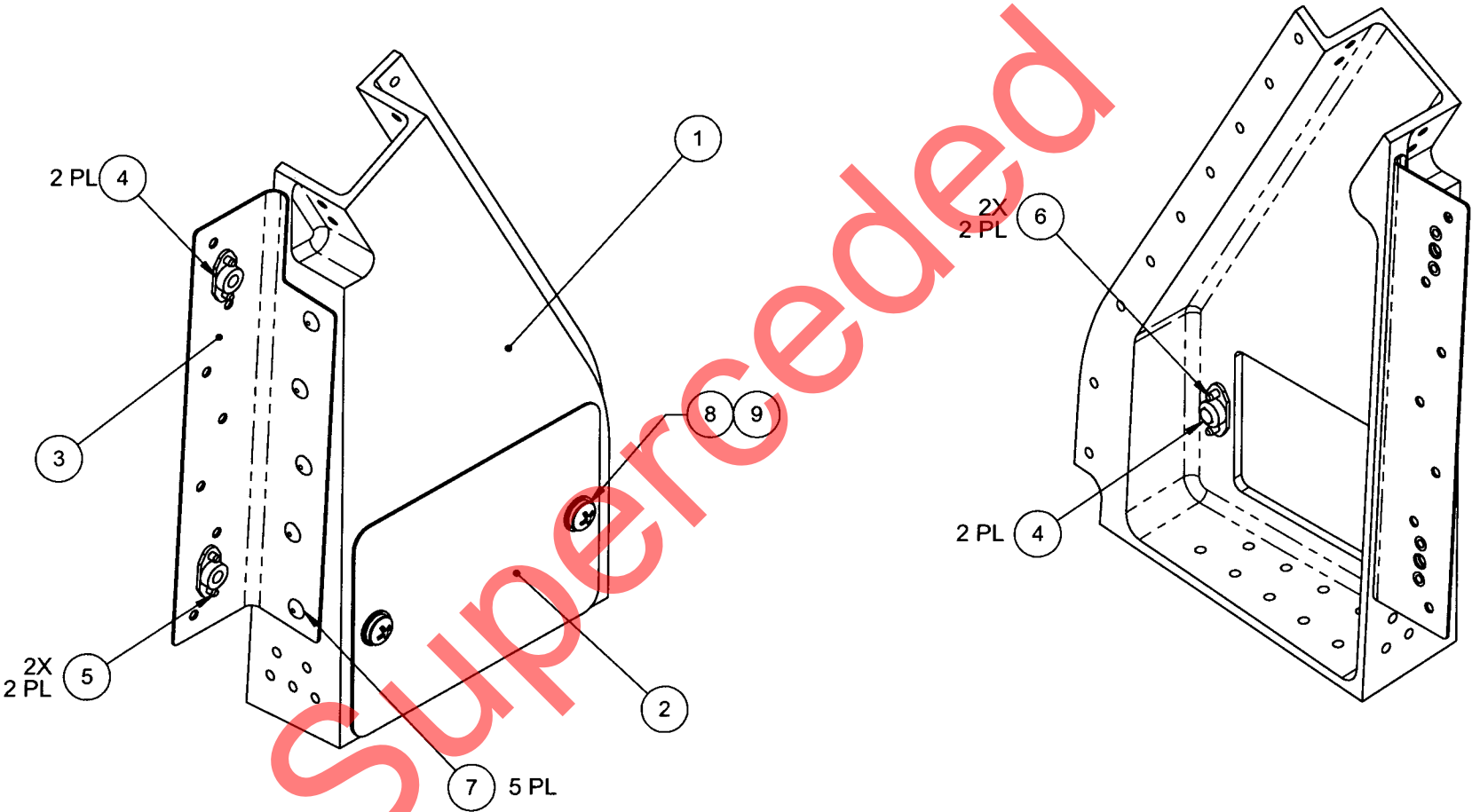


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4501-041	UPPER DOOR CORNER ASSY
1	1	D4501-1	LOWER CORNER, UPPER DOOR
2	1	D4501-3	ACCESS PLATE
3	1	D4570-1	BRACKET
4	4	MS21069L3	ANCHOR NUT
5	4	MS20426AD3-3	RIVET, CSK
6	4	MS20426AD3-5	RIVET, CSK
7	5	MS20470AD4-4	RIVET, PAN HEAD
8	2	MS27039-1-06	SCREW
9	2	NAS1149D0332J	WASHER

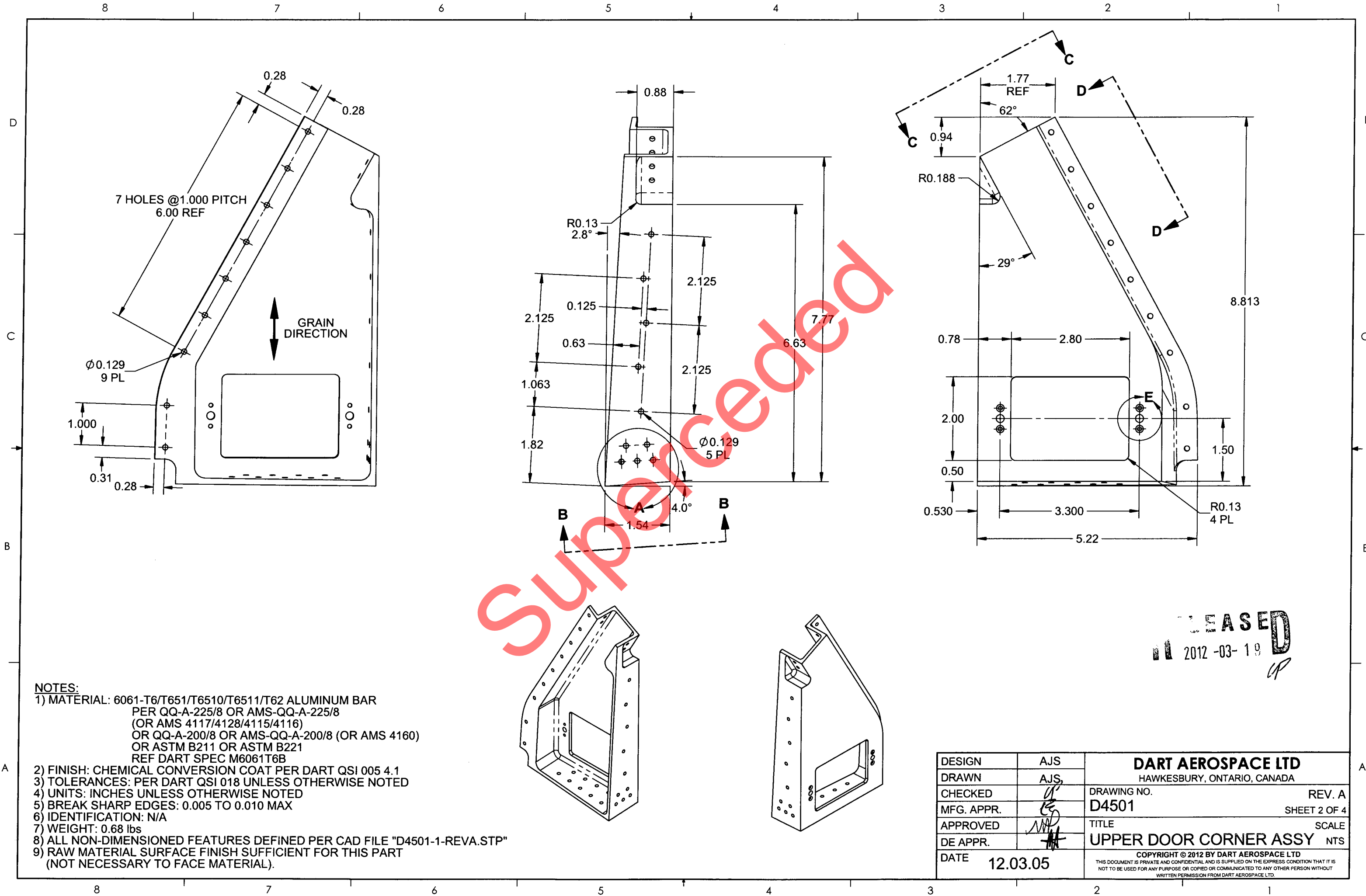


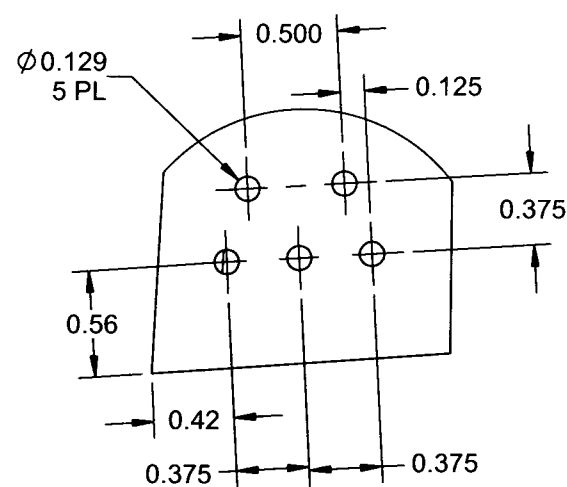
D4501-041 UPPER DOOR CORNER ASSY

RELEASED
2012-03-19
PER ECN 12-551

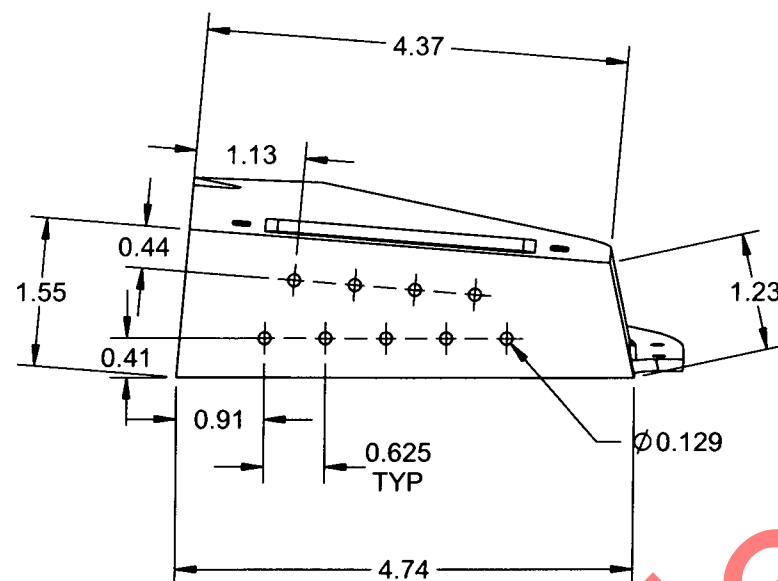
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.76 lbs

A	NEW ISSUE	AJS	12.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	4/2	DRAWING NO.	REV. A
MFG. APPR.	4/2	D4501	SHEET 1 OF 4
APPROVED	4/2	TITLE	SCALE
DE APPR.	4/2	UPPER DOOR CORNER ASSY	NTS
DATE	12.03.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

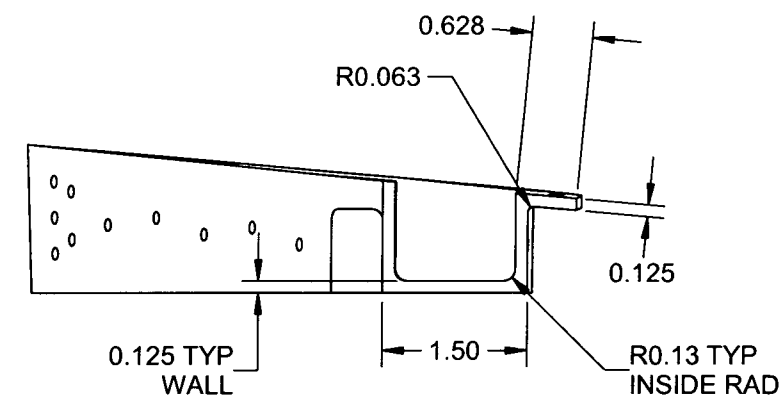




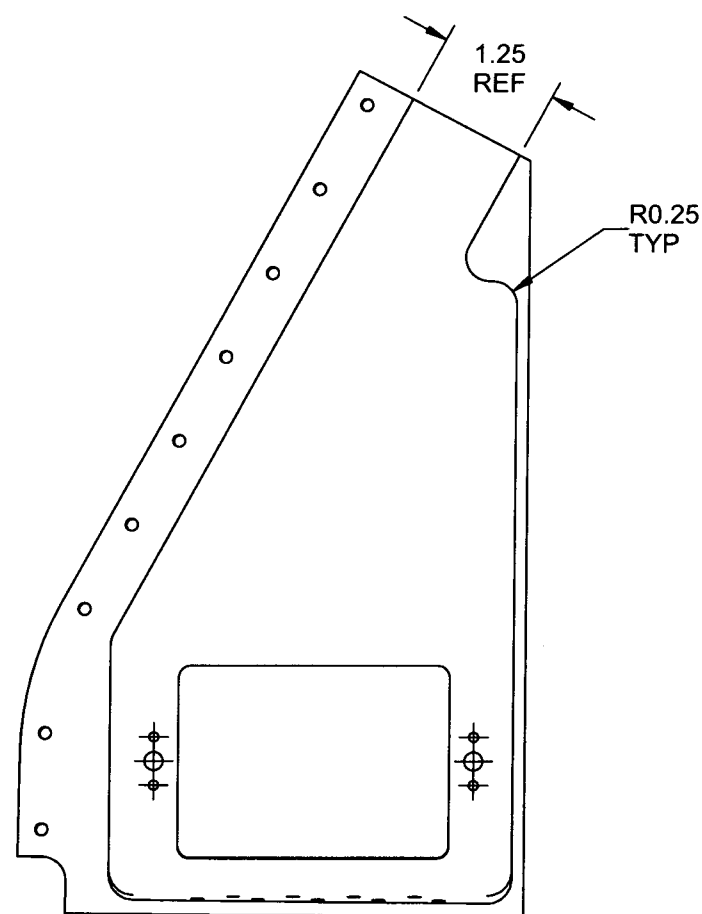
VIEW A
SCALE 2X



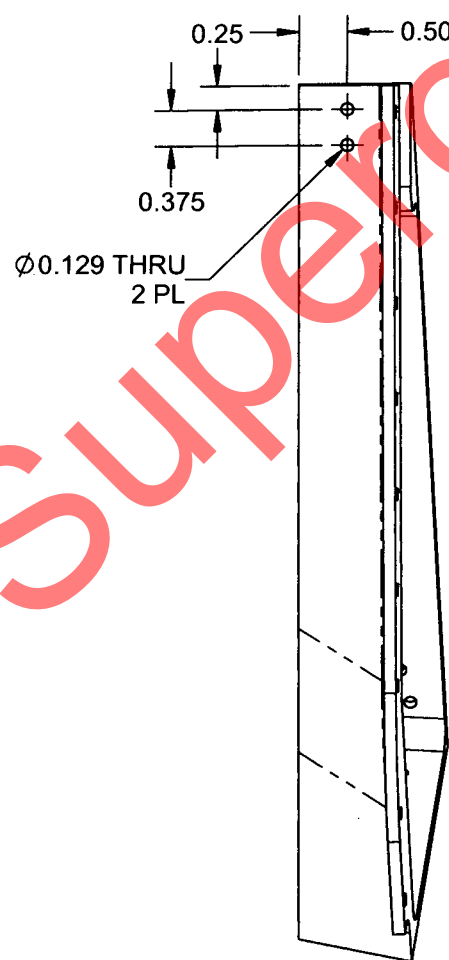
VIEW B-B



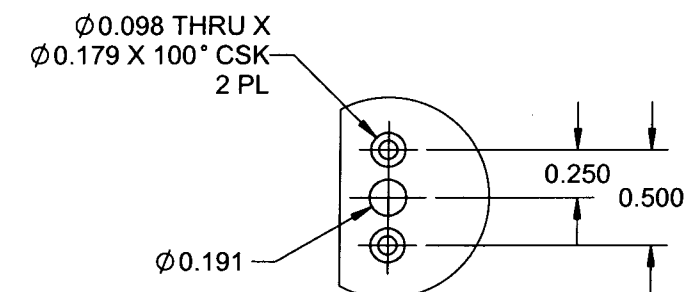
VIEW C-C



SUPPLEMENTAL VIEW
PLANAR TO POCKET



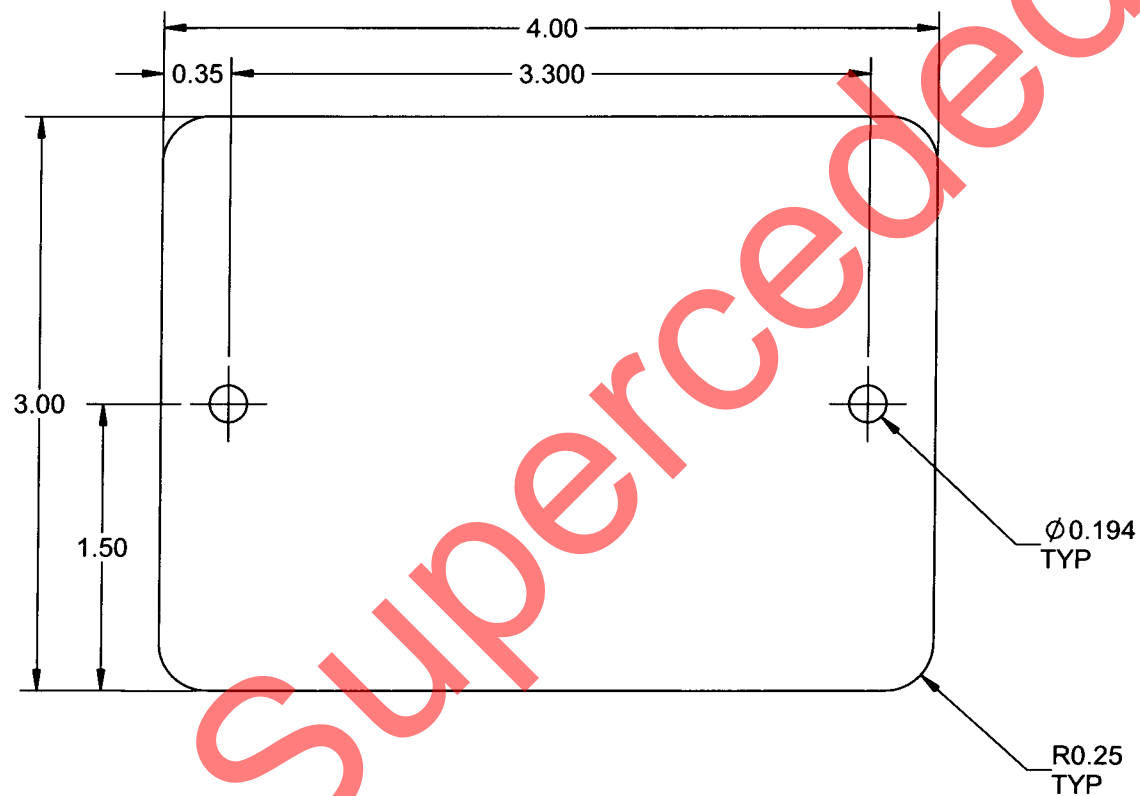
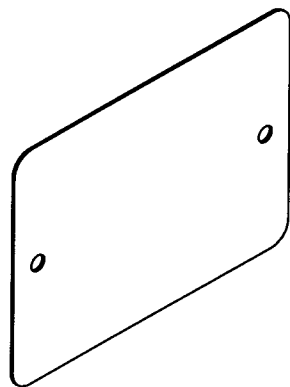
VIEW D-D



DETAIL E

RELEASED
2012-03-19
JP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. A
MFG. APPR.	JP	D4501	SHEET 3 OF 4
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	UPPER DOOR CORNER ASSY	NTS
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RELEASED
2012-03-19

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.04 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	UP	DRAWING NO.	REV. A
MFG. APPR.	KE	D4501	SHEET 4 OF 4
APPROVED	AMP	TITLE	SCALE
DE APPR.	AMP	UPPER DOOR CORNER ASSY	NTS
DATE	12.03.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	